

Riceter fg508 Bias Adjustment

To perform a moisture content Bias Adjustment :-

1. Confirm that the power is turned off. Whilst keeping the "SELECT" and "AVE" buttons pressed, hit the "POWER" button and continue to hold the "SELECT" and "AVE" buttons pressed for approximately 10 seconds until the "BIAS", "%", Selection Indicator and bias value are displayed. The bias value is initially set to "0.0".
2. Next, select the grain you want to bias, by pressing the "SELECT" button and repeat until the Selection Indicator of the grain you wish to input the bias value appears at the bottom of the display.
3. To adjust the bias value, press and continue to hold the "MEA" button, then press the "SELECT" button to increase the bias value. Each press of the "SELECT" button increases the bias value by 0.1%. To decrease the bias value, press and continue to hold the "MEA" button, then press the "AVE" button. Each press of the "AVE" button decreases the bias value by 0.1%. The set bias value is retained in memory even when the unit's power is off.
NOTE: Auto power off – the unit's power automatically turns off if no button is pressed for approximately 20 seconds.
4. When finished adjusting the bias, to retain the set bias value in memory, press the "AVE" button and continue to hold the "AVE" button depressed for approximately 10 seconds, until the display appears blank and the unit's power turns off.
5. The "BIAS" Indicator will be displayed, if the bias value of the grain which you select is not 0.0% whenever the unit is on.